



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

DDL, INC.  
DDL CA  
9400 Toledo Way  
Irvine, CA 92618  
Suzette Glennon Phone: 714 979 1712  
Email: [suzette.glennon@ddltesting.com](mailto:suzette.glennon@ddltesting.com)

MECHANICAL

Valid To: May 31, 2027

Certificate Number: 3561.02

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on shipping containers, medical pouches, medical trays, and medical devices:

Testing is completed for the following parameters in the calibrated ranges specified below:

| <b><u>Parameter</u><sup>1</sup></b> | <b><u>Range (Units)</u></b>     |
|-------------------------------------|---------------------------------|
| Load:                               | 0 to $\pm 30$ (kN)              |
| Displacement:                       | 0 to $\pm 35$ (in)              |
| Speed:                              | $\pm 0.04$ to $\pm 40$ (in/min) |
| Torque:                             | 0 to $\pm 5$ (N·m)              |
| Rotary displacement:                | 0 to 360 (°)                    |
| Rotary Speed:                       | 0.1 to 60 (rpm)                 |

**Test:**

**Test Method:**

Small-bore Connectors for Liquids and Gases in Healthcare Applications  
– Common Test Methods

ISO 80369-20

Leakage by Pressure Decay  
Falling Drop Positive-Pressure Liquid Leakage  
Subatmospheric-Pressure Air Leakage  
Stress Cracking  
Resistance to Separation from Axial Loading  
Resistance to Separation from Unscrewing  
Resistance to Overriding

Prefilled Syringes – Glass and Plastic Barrels for Injectables and  
Sterilized Subassembled Syringes Ready for Filling

ISO 11040-4,  
ISO 11040-6

Closure System Liquid Leakage  
Dye Solution Tightness  
Glide Force  
Luer Lock Adapter Collar Torque  
Luer Lock Rigid Tip Cap Unscrewing Torque

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**Test:****Test Method:**

Prefilled Syringes – Glass and Plastic Barrels for Injectables and  
Sterilized Subassembled Syringes Ready for Filling & Finished Prefilled  
Syringes

ISO 11040-4,  
ISO 11040-6,  
ISO 11040-8

- Luer Lock Adaptor Collar Pull-Off Force
- Needle Pull-Out Force
- Flange Breakage Resistance
- Luer Cone Breakage
- Dead Space and Residual Volume
- Needle Penetration

Prefilled Syringes – Requirements and Test Methods for Finished Prefilled  
Syringes

ISO 11040-8

- Deliverable Volume
- Break Loose Extrusion Force (BLEF)
- Dose Accuracy
- Burst Resistance
- Markings
- Liquid Leakage Beyond the Plunger

Needle –Base Injection Systems for Medical Use Requirements and  
Test Methods Part 1: Needle Based Injection Systems

ISO 11608-1

- Environmental Conditioning
- Free Fall Testing
- Vibration Testing
- Dose Accuracy

Intravascular Catheters – Sterile and Single-use Catheters – Part 1: General  
Requirements

ISO 10555-1

- Corrosion Resistance
- Peak Tensile Force
- Freedom from Leakage- Air Leakage
- Freedom from Leakage- Liquid Leakage
- Flowrate
- Power Injection- Burst
- Power Injection- Flowrate

Sterile Hypodermic Needles for Single Use – Requirements and Test  
Methods

ISO 7864

- Needle Penetration
- Tolerance on Length
- Needle Bonding Strength
- Patency of Lumen

**Test:****Test Method:**

Sterile Hypodermic Syringes for Single Use – Syringes for Manual Use  
Graduated Capacity and Dead Space  
Graduated Scale  
Barrel  
Plunger Stopper/ Plunger Assembly  
Nozzle  
Performance

ISO 7886-1

Sterile Single Use Intravascular Introducers, Dilators, and Guidewires  
Flexing Test  
Fracture Test  
Peak Tensile Force Guidewires  
Corrosion Resistance  
Freedom from Leakage from Sheath Introducer  
Freedom from Leakage through Haemostatic Valve  
Strength of Union of Needle Tube and Needle Hub

ISO 11070

Infusion Equipment for Medical Use – Part 4: Infusion Sets for Single Use, Gravity Feed  
Positive Pressure Air Leakage  
Vacuum Air Leakage  
Closure Piercing Device  
Air Inlet Device  
Drip Chamber and Drip Tube  
Injection Site  
Flow Rate of Infusion Set  
Tensile Strength

ISO 8536-4

Infusion Equipment for Medical Use – Part 8: Infusion Sets for Single Use with Pressure Infusion Equipment  
Positive Pressure Air Leakage  
Positive Pressure Liquid Leakage  
Vacuum Air Leakage  
Tensile Strength  
Closure Piercing Device  
Air Inlet Device  
Drip Chamber and Drip Tube  
Injection Site  
Storage Volume  
Flow Rate of Infusion Set

ISO 8536-8

**Test:****Test Method:**

|   |             |
|---|-------------|
| Infusion Equipment for Medical Use – Part 9: Fluid Lines for Single Use with Pressure Infusion Equipment                              | ISO 8536-9  |
| Positive Pressure Air Leakage   |             |
| Positive Pressure Liquid Leakage  |             |
| Tensile Strength  |             |
| Storage Volume  |             |
| Infusion Equipment for Medical Use – Part 10: Accessories for Fluid Lines for Single Use with Pressure Infusion Equipment             | ISO 8536-10 |
| Positive Pressure Air Leakage   |             |
| Positive Pressure Liquid Leakage  |             |
| Tensile Strength  |             |
| Injection Site  |             |
| Infusion Equipment for Medical Use – Part 11: Infusion Filters for Single Use with Pressure Infusion Equipment                        | ISO 8536-11 |
| Positive Pressure Air Leakage   |             |
| Positive Pressure Liquid Leakage  |             |
| Tensile Strength  |             |
| Infusion Equipment for Medical Use – Part 12: Check Valves for Single Use   | ISO 8536-12 |
| Positive Pressure Air Leakage   |             |
| Positive Pressure Liquid Leakage  |             |
| Vacuum Air Leakage  |             |
| Blocking Performance  |             |
| Opening Pressure  |             |
| Flow Rate of Infusion Set   |             |
| Infusion Equipment for Medical Use – Part 13: Graduated Flow Regulators for Single Use with Fluid Contact                             | ISO 8536-13 |
| Positive Pressure Air Leakage   |             |
| Vacuum Air Leakage  |             |
| Tensile Strength  |             |
| Flow Rate with Flow Regulatory – Accuracy   |             |
| Flow Rate with Flow Regulatory – Stability  |             |
| Infusion Equipment for Medical Use – Part 14: Clamps and Flow Regulators for Transfusion and Infusion Equipment without Fluid Contact | ISO 8536-14 |
| Positive Pressure Air Leakage   |             |
| Flow Rate with Flow Regulatory – Accuracy   |             |
| Flow Rate with Flow Regulatory – Stability  |             |

**Test:****Test Method:**

Stainless Steel Needle Tubing for the Manufacture of Medical Devices -  
Requirements and Test Methods

ISO 9626

Stiffness

Resistance to Breakage

Resistance to Corrosion

Medical Connectors Testing – General

ISO 594-1

Gauging

Liquid Leakage

Air Leakage

Separation Force

Stress Cracking

Medical Connectors Testing – Lock Fittings

ISO 594-2

Liquid Leakage

Air Leakage

Separation Force

Unscrewing Torque

Ease of Assembly

Resistance to Overriding

Stress Cracking

Dye Leak Penetration

ASTM F1929

Dye Leak, Non-Porous Packaging

ASTM F3039

Bubble Leak

ASTM F2096

Burst

ASTM F1140

Visual Inspection

ASTM F1886

Peel

ASTM F88

Distribution Testing

ASTM D4169

Altitude

ASTM D6653

Drops

ASTM D5276

Dart Impact

ASTM D6344

Bridge Impact

ASTM D5265

Random Vibration

ASTM D4728

Repetitive Shock – Rotary Vibration

ASTM D999

Repetitive Shock – Linear Vibration

ASTM D999

Compression

ASTM D642

Performance Testing of Packages for Single Parcel Delivery Systems

ASTM D7386

Packaged Products >150lbs

ISTA 1B, 2B

Packaged Products <150lbs

ISTA 1A, 2A

Extended Testing for Package-Products <150 lbs

ISTA 1C

**Test:**

Extended Testing for Package-Products >150 lbs  
Unitized Loads of Same Product  
Packaged-Products <150 lbs (Random Vibration)  
Packaged-Products >150 lbs (Random Vibration)  
Packaged-Product for Parcel Delivery System Shipment <150 lbs  
Packaged Products for Less than Truckload Shipment  
Unitized Loads for Same Product Truckload  
Packaged Products in Mixed Pallet Loads for Regional Shipments  
<100 lbs  
FEDEX Procedure for Testing Packaged Products <150 lbs  
FEDEX Procedure for Testing Packaged Products >150lbs  
Temperature Test for Transport Packaging  
Ships in Own Container (SIOC) for Amazon.com  
e-Commerce Fulfillment for Parcel Delivery Shipment

**Environmental Conditioning**

Packages or Packaging Components  
Temperature: (-45 to 100) °C  
Humidity: (10 to 95) % RH

Packaging Systems for Single Parcel Delivery

Accelerated Aging of Sterile Barrier Systems

**Test Method:**

ISTA 1D  
ISTA 1E  
ISTA 1G  
ISTA 1H  
ISTA 3A  
ISTA 3B  
ISTA 3E  
ISTA 3F  
  
ISTA 6-FEDEX-A  
ISTA- 6 FEDEX - B  
ISTA 7D  
ISTA 6 Amazon SIOC  
ISTA-6 Amazon Over  
Boxing

ASTM D4332

ASTM F2825

ASTM F1980

<sup>1</sup> This laboratory also uses customer supplied specifications directly related to the types of tests and within the parameters listed above.



# Accredited Laboratory

A2LA has accredited

**DDL, INC. – DDL CA**

*Irvine, CA*

for technical competence in the field of

**Mechanical Testing**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 24<sup>th</sup> day of February 2025.

A blue ink signature of Mr. Trace McInturff.

Mr. Trace McInturff, Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 3561.02  
Valid to May 31, 2027

*For the types of tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.*